



5865 Forbes Avenue / 2nd Floor  
Pittsburgh, PA 15217

### Exceptional Dairy Process Plant Auction

Sulphur Springs, Texas  
Thursday, April 8 at 9:30 a.m.



Over (60) Stainless Tanks, Silos, and Processors



First Class Mail  
U.S. POSTAGE  
**PAID**  
Pittsburgh, PA  
Permit 732

## EXCEPTIONAL DAIRY PROCESS PLANT AUCTION

Sulphur Springs, Texas ★ Thursday, April 8 at 9:30 a.m.  
★ 2 Hours from DFW Airport ★



(3) Alfa Laval and Westfalia Separators, (2) Gaulin and APV Homogenizers, (2) APV HTST Type R51T Systems with Presses, (4) Processors, (50) S/S Tanks and Crystallizers, (7) Screw RXF Compressors, (2) Evaporators, Butter Equipment, and MORE, MORE, MORE!!!



8 Dairy Farmers of America - Sulphur Springs, Texas - April 8

VISIT OUR WEBSITE FOR MORE PHOTOS, DETAILS AND CATALOG: [www.mdavisgrp.com](http://www.mdavisgrp.com)

# Thursday, April 8 ★ 9:30 a.m. Onsite/Online EXCEPTIONAL DAIRY PROCESS PLANT AUCTION

Dairy Farmers of America • Sulphur Springs, Texas



Niro 5-Effect Evaporator, Fully Equipped, Well Maintained with Recent Upgrades!!! (1 of 2) Being Offered



(4) DCI 6,000 Gallon S/S Crystallizers



(2) Complete Ammonia Compressor Systems


**DAIRY FARMERS OF AMERICA**  
**THURSDAY, APRIL 8, 2010 AT 9:30 A.M.**  
Featuring Over (40) Stainless Tanks, (2) Evaporators, (4) Crystallizers, (4) Processors, (3) Separators, (2) Homogenizers, (5) HTST Systems and Plate Presses, (4) CIP Systems, (2) Refrigeration Systems, Cow Water System, Butter Equipment, Air Handling, Material Handling, Motor Control Centers, Truck Scale, Boilers, General Plant, Lab Equipment, Maintenance, Rolling Stock, Office Equipment, Spare Parts, And MUCH, MUCH, MORE!

**Directions:** On Main Street/State Loop 313/US-67 Bus, between CR 19 (Hillcrest Drive N) and CR 154 (Church Street), just north of I-30.

**Sale Site Address:**  
1101 Main Street, Sulphur Springs, Texas 75482

**Inspection:** April 7 or by Appointment.

**TERMS:** A 10% BUYER'S PREMIUM APPLIES TO ALL SALES (13% for successful online bids). Full payment day of sale. Company check accepted with letter of approval from your bank. Call to complete direct wire transfers. You are urged to inspect before the sale. Although information has been obtained from reliable sources, the Auctioneer makes no warranty or guarantee, express or implied as to the accuracy of information in this brochure. Additional terms to be announced at sale. Absentee bidding also available. Check our website for updates. Martin I. Davis, Auctioneer TX License #9221.

  
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**(2) EVAPORATORS**

**Niro Evaporator**

Niro 5-Effect Evaporator, S/N I-1011-E, 2600 OD Capacity, Rated at 50,000 lbs. per hour with 13,500 lbs. per hour Finished Product (35% Outfeed), Fully Equipped with Evapco Cooling Tower, APV R51 HTST System, Pumps & Recently Upgraded 2009 Shermco Frequency Drive, **Well Maintained with Recent Upgrades!!!!**

**Niro Auxiliary Equipment:** Mueller 6,000 Gal. S/S Reclaim/Holding Tank; Niro 37,000 lbs. S/S Reclaim/Holding Tank, S/N I-1007-A

**Blawnox Evaporator**

Blawnox 3-Effect Sweet Condensed Evaporator, S/N 16328 & 29, Mfg. #65486B & E-Complete with 25,000 lbs. per hour Feed to 35% Solids, Operated on Skim or Sweet Condense, 35% to 36% Solids, Fully Equipped with 2000 Marley Cooling Tower, Pumps and Controls

**Blawnox Auxiliary Equipment:** Mueller Approximately 1,000 Gal. Vertical S/S Tank

**OVER (70) S/S TANKS, CRYSTALLIZERS, AND PROCESSORS**

**(16) Stainless Silos**

2003 Walker 70,000 Gal. S/S Silo, Model VSHT/304SS, S/N SPG-38779

(4) 2004, 2003 & 2001 Mueller 50,000 Gal. Ammonia Jacketed S/S Silos, Model SVW, S/N 323006-1, 298529-1, 272199, D54033, (3) with All Stainless Exteriors

Mueller 30,000 Gal. Ammonia Jacketed S/S Silo, Model SVW, S/N 12705-D with Horizontal Agitator

(7) Mueller 20,000 Gal. Ammonia Jacketed S/S Silo, Model SVW, S/N's A127272, A416201, 124168, A40507-4, with Horizontal Agitator

(2) Damrow 20,000 Gal. S/S Refrigerated Silo, S/N 47121 & 22 with Horizontal Agitator

DCI 7,000 Gal. S/S Silo, S/N 86-D-33974 with Horizontal Agitator

Mueller/TCI-Superior S/S Jacketed Aseptic Silo, S/N 989802 with Bolt Type Door

**(4) CRYSTALLIZERS (As Shown on Front Cover)**

(2) DCI 6,000 Gal. S/S Crystallizers, S/N 86-D-33475-B (DS-20) and 86-D-33475-A (DS-19) with Vertical High Yield Agitator

(2) DCI 6,000 Gal. S/S Crystallizer/Silos, S/N 92-D-43687-A & B with High Yield Vertical Agitation

**(4) PROCESSORS**

Arnold 1,000 Gal. Hinged Lid S/S Processor, Model PV, S/N 4778

Crepaco Approx. 1,000 Gal. Dome-Top Cone-Bottom S/S Processor, S/N A-8637 (As Shown on Page 7)

Approx. 300 Gal. Hinged Lid Jacketed S/S Tank with Agitator



Niro 5-Effect Evaporator – Easy Removal!



Blawnox 3-Effect Evaporator – Easy Removal!



(4) 2004 to 2001 Mueller 50,000 Gallon S/S Silos



2003 Walker 70,000 Gallon S/S Silo



Breddo 200 Gallon S/S Liquifier



Over (100) Sections of Deep Pallet Racking

**SPARE PARTS**

Large Assortment Spare Parts Inventory for Most Machinery and Equipment Including Separator Parts; Homogenizer Parts; Tank Parts; Electrical Supplies; Various Hardware Bins with S/S and Other Bolt Hardware; V-Belts; Plumbing Supplies including Some Stainless; Assorted S/S and Other Stock Inventory including: Flat Stock, Square Stock and Other with Tubing; Assortment New Motors; Blowers; Pumps; New Federal Pacific 30 KVA Transformer- Primary 480 V, Secondary 240/120 V, LT 3 Phase, & More



2000 Marley Cooling Tower



Crepaco Approximately 1,000 Gallon Dome-Top Cone Bottom S/S Processor



Pettibone 8,000 lb. Capacity Extendo Lift

**LAB EQUIPMENT**

Advanced Model 4D3 Cryoscope; Thermo Scientific Genesys 20 Spectrophotometer; Mojonner Tester, Model D; Heraeus Labofuge 200; Thermolyne Maxi-Mix II and Corning Stirrers; Labline Multi Block Heater; Precision Mechanical Convection Incubator; Precision Scientific/Thelco 2-Door Incubator, Model 6; Despatch Oven; Water Baths; Garver Electrofuge; Mettler Toledo Digital Balance Scale; Spinette Centrifuge; Desiccators; Fisher Scientific Type Lab Cabinets throughout 20 sq. ft. Lab Area - Complete with Center Island Cabinets, (2) Fume Hoods, Sinks, Acid Resistant

Tops; Glassware including: Culture Tubes, Flasks, Pipettes, Thermometers, North Emergency Respirators, Refrigerators/Mini Fridges; Flammable Fireproof Cabinet & More

**OTHER ADDITIONAL EQUIPMENT**

**New** S/S Shell and Tube Heat Exchanger; 1997 Pioneer Refrigerated Air Dryer, Model HE700S; Balance Tank; Sting Ray Adjustable Case Sealer; SIG Pusher Assembly, Type TFH, S/N 511.372.479; (2) 10 ft. L Shell and Tube Heat Exchangers with 2" Inlet/Outlet; (2) 3" Nested Holding Tubes; (2) Fairbanks and (1) Weightronix Digital Scale Systems with Printer; Iverson Stayflo Positive Displacement Pump; Large Assortment of (17) Tri-Clover, Ampco and Other Positive and Centrifugal Pumps; Sweco 30" Sifter Deck, Model LF30S86; (2) Label-Aire Labelers, Model 2111CD; Wepackit Adjustable Tape Sealer, Model MPT300; Goring Kerr S/S Metal Detector, 8" W x 4-1/2" H Opening, TEK 21 DSP; 4 ft. H x 4 ft. W S/S Vacuum Chamber Tank; 8 ft. L x Approx. 10" W Shell and Tube Heat Exchanger; (2) **New** Air Conditioning Coils; Filtec Level Inspector, S/N 112665; I. H. McCormick Ride On Gas Tractor with Brush Hog Attachment (**Antique**); Sig Wrapper, Type FD140, S/N 511372494; Lab Supplies and More

**VEHICLES**

Pettibone 8,000 lb. Capacity Extendo Lift, Model B-68, S/N 6-327, 18 ft. H will Extend to 35 ft. H, Cummins Diesel Engine, Pneumatic Tires, 7,612 Metered Hours includes Walk Platform Attachment

1989 Chevy Cheyenne 1500 Pick-Up Truck, VIN #1GDCDC14H0KZ197815, V-8 Engine, Automatic Transmission, 8 ft. Bed, 102,746 Metered Miles, Rebuilt Engine

1992 Chevy GMC SL1500 Pick-Up Truck, VIN #1GTEC14K2N2517754 with V-8 Gas Engine, Automatic Transmission, 8 ft. Bed with Tool Box, 216,240 Miles

1991 Dodge Ram 250 Pick-Up Truck, VIN #1B7JE26ZXMS330293, 8 ft. Bed with Mounted Air Compressor, 139,530 Metered Miles

**OFFICE EQUIPMENT**

Large Assortment of Office Equipment Including Desks, Chairs, File Cabinets, Office Machines, Lunch Room Furniture, Lockers and More!!



**AIR COMPRESSORS**

2002 Sullair 60 hp Screw Air Compressor, Model LS12-60H-A/C SULL, S/N 003-128486, 125/135 psi

(2) Sullair 50 hp Screw Air Compressor, Model LS-12-50HACAC & 12BS-50H-ACAC, S/N 003-98578 & 003-82373, 115/125 psi

Sullair 40 hp Screw Air Compressor, Model 12BS-40L-ACAC, S/N 003-7486, 100/110 psi

**Air Compressor Auxiliary including:**

2005 Ultrafilter Ultratroc Refrigerated Air Dryer, Model SE1650-60, S/N 011/14614/05; 1998 Silvan Vertical Air Receiver; 1985 Howe 17 ft. x 32" W Shell and Tube Skid-Mounted Glycol System, Board #4734, Type STL259, S/N 5444 with Tank and Circulating Pump

**GENERAL PLANT**

Emergency Eyewash/Shower Stations; Bug Zappers; Klenzade Model T Jr. Portable Foamers; S/S Wash Sinks; Industrial Fans; Retractor Hose Reels; Chemical Feed Pumps; Fiberglass Ladders; Eco Care Boot Sanitizers; S/S Buckets; Pallet Containments; Approximately 100 Gal. S/S Tank with Mounted Graco Pump System & More!!

**MATERIAL HANDLING**

**(4) Electric Forklifts**

Clark 4,800 lb. 36-Volt Sit-Down Electric Forklift, Model ECG25, 189" 3-Stage Lift and Battery Charger

Clark 3,500 lb. 36-Volt Stand-Up Electric Forklift, Model NPR17, S/N NPR345-0679-9454FB, 198" 3-Stage Lift with Reach and Battery Charger

Caterpillar 3,950 lb. 36-Volt Electric Sit-Down Forklift, Model M40D, S/N 4WC00590 with 188" 3-Stage Lift & Battery Charger

Caterpillar 3,000 lb. 36-Volt Electric Sit-Down Forklift, Model MC30, S/N 41W01080 with 156" 3-Stage Lift & Battery Charger

**Pallet Racking**

Over (100) Sections of Standard Type 2, 3, 8 and 12-Deep Pallet Racking, **Please Check Website for Full Details!!!**

**Other Material Handling Equipment**

Sweepster Gas Operated Floor Sweeper; Assorted Pallet Rack Conveyor Beds; Forklift Manlift Platform; (2) Rite Hite Rapid Power Doors, 10 ft. W x 15 ft. H Opening; Pallet Wrapper; Tennant Floor Scrubber, Model 5700XP, Caldwell Forklift Boom Attachment with Bucket Attachment & More

**COMPLETE AMMONIA REFRIGERATION SYSTEM #2 (Offered Bulk and Piecemeal)**



Frick Screw Ammonia Compressors



Evapco S/S Evaporative Condensers



Kewanee and Cleaver Brooks 750 hp Boilers



(4) Clark and Caterpillar Forklifts



Eglin S/S Butter Boat



Large Selection of Butter Packaging Equipment

**MAINTENANCE**

**Large Assortment of Maintenance Shop Equipment Including:**

5 ft. W x 10 ft. H Portable Steel Welding Table with (2) Wilton Vises and Arbor Press; Target 14" Chop Saw; Hydraulic Frame Press; Weather Head Hydraulic Hose Crimper; Lincoln Idealarc 250/250 Arc Welder with Leads and Welding Curtain with Supplies; Miller Econo Twin Welder; Larkin 2-Ton Portable Crane; Baldor Double End Grinder; MSC Vertical Milling and Drilling Machine, Model 9512096; Dayton 15" Drill Press; Burning Carts with Hose and

Regulators; Ridgid Sewer Cleaner; Portable Milwaukee Core Drill; Anvil; Ridgid 535 Pipe Threader with Dies; Greenlee Portable Condulet Bender; Graco Pneumatic Pumps; Overhead 1-Ton Electric Hoist System with Trolley and I-Beam; Ridgid Tri-Stand Pipe Vise; (20) 2-Door Steel Tool Cabinets; Confined Space Safety Equipment; 6-Station Lube Center; Various Hand Tools; Flammable Cabinets; Barrel Dollies; Various Ladders; Hydraulic Pallet Jacks; Greenlee Pipe Bender; Dayton 2-Ton Portable Crane



APV HTST System with Press, Type R51T, Complete with (3) Dividers, (120) Plates, Fully Outfitted



Alfa Laval HMRPX618 CIP Separator



APV Homogenizer, Model G132Q



(2) Westfalia CIP Separators, Type SAMM12006



Fully Outfitted 3-Tank CIP System

Chester Jensen 200 Gal. S/S Dome-Top Processor, Type A-G, S/N SCD-123-DS

**(8) HORIZONTAL TANKS**

(4) Cherry Burrell 5,000 Gal. Insulated S/S Horizontal Blend Tanks, Model HCW, S/N 5000-56-CR6979 and 80- Complete with S/S Fronts & Vertical Agitators

(2) Dairy Craft 6,000 Gal. Horizontal S/S Jacketed Tanks, S/N 1387 & 1386 with Agitators

(2) Damrow 6,000 Gal. S/S Refrigerated Horizontal Tanks, Model 4, S/N 1261184 & 85 with Dual Vertical Agitators

**(4) SUGAR TANKS**

(4) Smith 90,000 lb. Sucrose, Corn Syrup, Fructose, Vertical Liquid Sugar Tanks, S/N 39904 & 45669, Epoxy Lined & UV Systems

**Additional Smaller Tanks, Fiberglass and Other Storage Tanks Available – Check Website for Details!!!**

**(3) SEPARATORS**

Alfa Laval CIP Separator, Type HMRPX618-HGV-74C-60, Mfg. #4034017- Fully Equipped

(2) Westfalia CIP Separators, Type SAMM12006

**(2) HOMOGENIZERS**

APV Homogenizer, Model G132Q-5P, S/N 19992410223

Gaulin Homogenizer, Type 4000KF24X3PS, S/N 91655453

**HTST SYSTEMS**

APV HTST System with Press, Type R51T, S/N 433401-Complete with (2) Dividers, (219) Plates, Fully Outfitted with Flow Diversion Valve, Holding Tube, Balance Tank and Allen Bradley Controls

APV HTST System with Press, Type R51T, S/N 43391- Complete with (3) Dividers, (120) Plates, Fully Outfitted with Flow Diversion Valve, Holding Tube, Balance Tank and Allen Bradley Controls

**Other Plate Presses:** APV Pre-Heater Press with Type R51- Complete with (4) Dividers, (256) AGC Plates, Balance Tanks, Pumps and Controls

Alfa Laval 38" H S/S Plate Press, Model M10-BFG, S/N 30104-78239 with (51) Plates

Alfa Laval Skim-Condensed S/S Plate Press, Type H10-FMC, S/N 3010163237 with (1) Divider and (142) Plates

**(4) CIP SYSTEMS**

3-Tank CIP System Fully Outfitted with Tanks, Pumps, Valves, Controls and Platforms

(3) 4-Tank CIP Systems Fully Outfitted with Tanks, Pumps, Valves, Controls and Platforms

**THERMUTATOR**

Cherry Burrell 3-Barrel Thermutator, Model DE672, S/N 747, 1840 and 1042 (As Shown on Page 4)

**(2) LIQUIFIERS**

Breddo 200 Gal. S/S Liquifier, Model LDT, S/N D20270-10 with 20 hp Pancake Style Motor (As Shown on Page 7)

Additional Jacketed Liquifier

**COW WATER SYSTEM**

2003 Walker 70,000 Gal. S/S Silo, Model VSHT/304SS, S/N SPG-38779

Mueller 6,000 Gal. S/S Silo, Model D, S/N D-30609-2

**Other Additional Cow Water Equipment Including:** Alfa Laval Plate Press, Model M10-BFG, Evapco S/S Condenser and Other Auxiliary Equipment



(3) 4-Tank CIP Systems, Fully Outfitted



Cherry Burrell 3-Barrel Thermutator



Lab Equipment



(7) Allen Bradley & Square D Motor Control Centers



Large Selection of Pumps and Air Valves—Fristam, Tri-Clover and Others!



Fully Outfitted 2-Bay Tanker Receiving System

**(2) COMPLETE AMMONIA REFRIGERATION SYSTEMS**

**(TO BE OFFERED BULK and PIECEMEAL)**

**(7) Screw Compressors**

(2) Frick 200 hp Screw Ammonia Compressors, Model RWBII76 and RXF68H, S/N's S0226JFMPTHAC3, S0057RFMNTHAA03 with Ram Starters

(5) Frick 125 hp Screw Ammonia Compressors, Model RXF50, S/N S0334PFMNTHAA03, S0336PFMNTHAA03, S0335PFMNTHAA03, S0333PFMNTHAA03, S0332PFMNTHAA03 with Ram Starters

**(3) Reciprocating Compressors**

(3) Mycom 6-Cylinder 125 hp Reciprocating Compressors, Model N6B, S/N 18321, 63152, 631192, with Starters

**(5) Evaporative Condensers**

Evapco S/S Evaporative Condenser, Model PMCB-480, S/N 7-306705

Evapco S/S Evaporative Condenser, Model PMCB-385, S/N 4-113601

Evapco S/S Evaporative Condenser, Model ATC-580, S/N M015037

Evapco Evaporative Condenser, Model ATC-440P, S/N 953450M

Evapco Evaporative Condenser, Model PMC-585N, S/N M034479

**Ammonia Compressor Auxiliary including:** Accumulators, Intercoolers, Purgers and More

**Plate Glycol Systems**

2002 Glycol System Complete with Alfa Laval Plate Press, Model M20-MWFD, S/N 30104-84511

Glycol System Complete with (2) Alfa Laval Plate Presses, S/N 30102-85443, Type M10-BWFD and S/N 301092-85-442

**Cooler Evaporator Blowers**

(4) 3-Fan Ammonia Blowers by BAC & Others; Roof Mounted Ammonia King Units

**Other Refrigeration Equipment Available – Please Check Website for Details!!!**

**BUTTER EQUIPMENT**

**Butter Processing Equipment**

Eglin S/S Butter Boat, Type EBW18, S/N 80-170MK-US (7000 Gross), 12 ft. L x 7 ft. H (As Shown on Page 6)

Goodway Mixer, Model CM25, S/N 52 with Mounted Safeline 2" Flow Thru S/S Pipeline Metal Detector

L & E Micro-Fix, Type R6/94, S/N 8471/182  
(2) Benhil Micro Fixes, Type 84-71/214 and 71/124 (1980)

(3) Cherry Burrell Pre-Churns, Model PC, S/N 75, 71 with 2" Inlet/Outlet, (1) Additional  
(3) Assorted Sized Butter Mixers, Dual Augers

**Butter Packaging Equipment**

Sig 1 lb. Packaging Machine, Model PD140, S/N 511372493

Pearson Tape Sealer, Model R218, S/N 200202189838 with Allen Bradley PLC Controller

**COMPLETE AMMONIA REFRIGERATION SYSTEM #1 (Offered Bulk and Piecemeal)**



Frick and Mycom Ammonia Compressors



Evapco S/S Evaporative Condensers



2002 Glycol System

Morpac/Lynch Wrapper, Type R0HS, S/N 941020 with Nordson Gluer

SIG/Do-Boy Super Mustang Wrapper, S/N 84.20707

(2) SIG Wrapper, Type FD140, S/N 510372436 and 511372494

Goring Kerr S/S Metal Detector System with 8" W x 4-1/4" H Opening, Mounted on Conveyor and Other Metal Detectors

Shanklin Shrink Tunnel

**Bucket Filler**

Sawwel 2-Station Bulk Filler, Model 1000, S/N 861-88-80

Sawwel Bulk Filler, Model 701, S/N J778-86-33R

**MOTOR CONTROL CENTERS & PLANT CONTROLS**

(7) Allen Bradley and Square D Motor Control Centers

**Other Controls Including Variable Speed Controls and More!!!**

**TRUCK SCALE**

Mettler Toledo 70 ft. L x 11 ft. W Above Ground Truck Scale, Approximately 120,000 lbs., Complete with Jaquar Digital Read-Out with Epson Printer

**(60) S/S PUMPS, VALVES & PIPING**

**Positive Displacement Pumps Including:** Large Assortment of Waukesha, CP and Other Positive Displacement Pumps Throughout Facility; Sine 3" Pump, Model MR135-NNTC

**Centrifugal Pumps Including:**

New Fristam 15 hp Centrifugal Pump; (12) Tri-Clover 5 hp, 15 hp and Fristam 10 hp All S/S Clad Motors—Some Late Model Style; 30" W x 30" W x 42" H S/S Tank with Tri-Clover Pump

**Valves Including:**

Tri-Clover 2-1/2" and 3" Air Valve Clusters—Most Model 361: 10-Valve, 9-Valve, 6-Valve, 4-Valve, 3-Valve and 2-Valve; Other Assorted Valves In Facility Including New Tri-Clover 3" Flow Diversion Valve; Large Assortment of Plug Valves, Check Valves and Other Valves Throughout Plant; Large Assortment of Air Valves Parts and More

**Sanitary Piping & Related including:**

1000's of Feet of 2" to 3" Installed Piping, Large Assortment of Clamps, Elbows, T's, Caps and Nuts, Line Wrenches, New Weld Type Fittings, Hangar Parts, Flowverter Stations and More

**Receiving Bay Items**

Fully Outfitted Drive-Thru 2-Bay Tanker Receiving System Complete with Tanker Platforms, Pumps and More

**HVAC SYSTEMS**

King Roof Mounted Air Handler, Model C2007-95, S/N 8-V3185A, High Capacity Unit, 480 V, 3 Phase

(3) King Air Handlers, Model C2020-95; DFOC-220-B and 220BHBR, S/N 95-V-2793A; 89-V-2005-C and 89-V2005A

Evapco Air Handler, Model EFU-0.5-95, S/N T030214

**BOILERS (As Shown on Page 6)**

1990 Kewanee 750 hp Boiler, Model H3S-750-G, S/N 10083, Board #42897, 460 V, 3 Phase, Natural Gas and #2 Oil, 150 psi, 25106 MBH Rating - Complete with 2004 Weishaupt Upgraded Burner System and Danfoss VFD

1979 Cleaver Brooks 750 hp Boiler, TX #137049A, Board #46273, 150 psi - Complete with 2005 Weishaupt Upgraded Burner System and Danfoss VFD

**Boiler Auxiliary:**

Ecolab Boiler Chemical Feed System with Water Softening System, Boiler Deaerator System with Grundfoss Pump